

**Work Order ID 70328**

Thursday, June 02, 2011 2:53:14 PM

Ship June 3<sup>rd</sup>

Page 1

Item ID: D350-607-143

Accept



Setup Start



Revision ID:

Stop



Item Name: Automatic Lid Opener Installation

Start Date: 6/2/2011 Start Qty: 2.00



Cust Item ID:

Required Date: 6/3/2011 Req'd Qty: 2.00



Customer:

Reference:

Approvals: Process Plan: mf Date: 11-06-02 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop



Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D350-607-1	A								

100

0.00



DC

Document Control

Memo

Photocopy bluefile & type labels per PPP D350-607-143  
CHG001

0.00

8 u106603

JF for CL 11-6-3

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

M16/24

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

8 u106603

72

**Work Order ID 70328**

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Item ID: D350-607-143

Accept

Setup Start

Revision ID:

Stop

Item Name: Automatic Lid Opener Installation

Start Date: 6/2/2011 Start Qty: 2.00

Cust Item ID:

Required Date: 6/3/2011 Req'd Qty: 2.00

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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130

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D350-607-143

Location: 32PPP rev: A

11/6/3 SP (2)

140

0.00



QC

Memo

0.00

Quality Control

QC21- Final Inspection - Work Order Release

11/6/3 JF

MF  
11-046-03

# Picklist Print

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Work Order ID: 70328

Parent Item: D350-607-143

Parent Item Name: Automatic Lid Opener Installation

Start Date: 6/2/2011

Required Date: 6/3/2011

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP RevA: New issue DD verified by:EC  
per dwg revC DD 10.01.18 verified by:EC  
545 DD 10.04.19 verified by:EC

IPP RevB: as  
IPP RevC: as per ecn10-

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D3953-7 Spring Spacer		Manufactured	No			110	Each	10.0000	1				
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST096		10							
				65053		4							
				68464		6							
D3953-3 Gas Spring Stud, Lid		Manufactured	No			110	Each	13.0000	1				
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST096		13							
				69611		13							
D3953-5 Gas Spring Stud, Base		Manufactured	No			110	Each	17.0000	1				
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST096		17							
				69749		17							
D3953-9 Gas Spring Washer		Manufactured	No			110	Each	65.0000	2				
				<u>Location</u>		<u>Loc Qty</u>		<u>Loc Code</u>					
				ST096		65							
				69025		5							
				69973		60							

# Picklist Print

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Work Order ID: 70328

Parent Item: D350-607-143

Parent Item Name: Automatic Lid Opener Installation

Start Date: 6/2/2011

Required Date: 6/3/2011

Start Qty: 2.00

Required Qty: 2.00

SZ D3953-11  
Gas Spring Spacer

Manufactured No

110 Each

11.0000

1

2

Location

Loc Qty

Loc Code

ST096

11

68232

11

110 Each

12.0000

1

2

SZ D3953-15  
Gas Spring Bracket

Manufactured No

Location

Loc Qty

Loc Code

ST101

12

68233

12

110 Each

29.0000

1

2

SZ D3953-17  
Gas Spring Spacer

Manufactured No

Location

Loc Qty

Loc Code

ST096

29

69603

29

110 Each

9.0000

1

2

SZ D3969-1  
Spring (Basket Lid)

Manufactured No

Location

Loc Qty

Loc Code

ST272

9

52889

9

110 Each

24.0000

2

4

SZ AN3C11A  
BOLT

Purchased No

Location

Loc Qty

Loc Code

ST351

24

116590

24

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Work Order ID: 70328

Parent Item: D350-607-143

Parent Item Name: Automatic Lid Opener Installation

Start Date: 6/2/2011

Required Date: 6/3/2011

Start Qty: 2.00

Required Qty: 2.00

AN3C15A

Purchased

No

110

Each

51.0000

2



Bolt

Location

Loc Qty

Loc Code

ST352

51

112969

1

117792

50

110

Each

42.0000

2

AN310-4

Purchased

No



NUT

Location

Loc Qty

Loc Code

ST324

42

117795

22

117872

20

110

Each

449.0000

4

MS21043-3

Purchased

No



Nut

Location

Loc Qty

Loc Code

FG

80

103691

80

ST301

369

112314

369

110

Each

30.0000

2

MS24665-2-12

Purchased

No



COTTER PIN

Location

Loc Qty

Loc Code

ST309

30

111499

30

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Shop Packet Print

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Work Order ID: 70328

Parent Item: D350-607-143

Parent Item Name: Automatic Lid Opener Installation

Start Date: 6/2/2011

Required Date: 6/3/2011

Start Qty: 2.00

Required Qty: 2.00

NAS1149C0332R

Purchased

No

110

Each

2,982.000

4

8



Washer

Location

Loc Qty

Loc Code

ST297

2982

116304

55

117291

1327

117460

600

117887

1000

NAS1149C0432R

Purchased

No

110

Each

5,884.000

2

4



Washer

Location

Loc Qty

Loc Code

ST297

5884

116900

884

117291

5000

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## 6.3 D350-607-141/-143/-145 AUTOMATIC LID OPENER INSTL

Qty -141	Qty -143	Qty -145	Part Number	Description
X			D350-607-141	AUTOMATIC LID OPENER INSTL (FOR USE ON -041 BASKET)
	X		D350-607-143	AUTOMATIC LID OPENER INSTL (FOR USE ON -043/-047 BASKET)
		X	D350-607-145	AUTOMATIC LID OPENER INSTL (FOR USE ON -045 BASKET)
2		1	D3953-1	GAS SPRING BRACKET
2	1	1	D3953-3	GAS SPRING STUD (LID)
2	1	1	D3953-5	GAS SPRING STUD (BASE)
2	1	1	D3953-7	GAS SPRING SPACER
4	2	2	D3953-9	GAS SPRING WASHER
2	1	1	D3953-11	GAS SPRING SPACER
2		1	D3953-13	GAS SPRING SPACER
	1		D3953-15	GAS SPRING BRACKET
	1		D3953-17	GAS SPRING SPACER
2	1	1	D3969-1	GAS SPRING
4	2	2	AN3C11A	BOLT
	2		AN3C15A	BOLT
4		2	AN3C16A	BOLT
4	2	2	AN310-4	CASTELLATED NUT
8	4	4	MS21043-3	NUT
4	2	2	MS24665-212	COTTER PIN
8	4	4	NAS1149C0332R	WASHER (OR AN960C10L)
4	2	2	NAS1149C0432R	WASHER (OR AN960C416L)